McCULLOCH SERVICE BULLETIN

NO. 1696

MODEL PRO MAC 850 DATE February 1, 1980

SUBJECT 1. CDI Kit, P/N 95237. 3. Piston Assembly, P/N 94660.
2. Diaphragm & Gasket Kit, P/N 91824. 4. CDI Kit, P/N 95553.

1. C.D.I. Kit, P/N 95237 (Figure 1), is now available as service replacement part for Pro Mac 850 chain saws with Serial Number Prefix 12- and 13-. This kit is also used on all Super Pro 81E series saws originally equipped with a two-piece electronic ignition system.

Included in this kit are (Figure 1):

ITEM	PART NUMBER	DESCRIPTION	MFG. SUGGESTED LIST PRICE	STOCK CODE
Fig. 1	95237	C.D.I. Kit	$54.95	A
A	95553	. Electronic Ignition Assembly	$30.00	A
B	86068A	. Flywheel/Pawl Assembly	$24.70	A
C	83512	. Fan Housing Stud	$ 2.60	B
D	85798	. Ground Wire Assembly	$ 1.00	B
E	83661	. Stop Switch Wire Assembly	$ .95	A

The one-piece C.D.I. assembly is the same one used on all current 10-series units and Pro Mac 850 units with Serial Number Prefix 14-.

Flywheel/Pawl Assembly (1-B), P/N 86068A, must be used in place of the black Flywheel/Pawl Assembly, P/N 92886A, originally used with the two-piece ignition system.

NOTE: When installing C.D.I. Kit, P/N 95237, discard all two-piece C,D,I. components and retainers (Figure 2), except the #10 Washer, P/N 100002 (2-A), and Screw, P/N 103947 (2-B), which must be used to install the new kit components. Also discard the old stop switch wire.

All orders for Stator Assembly, P/N 92846 and Transformer Assembly, P/N 92847, will be filled with C.D.I. Kit, P/N 95237.

FIGURE 1-C.D.I. Kit, P/N 95237

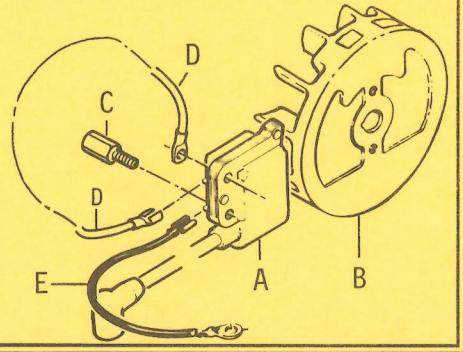
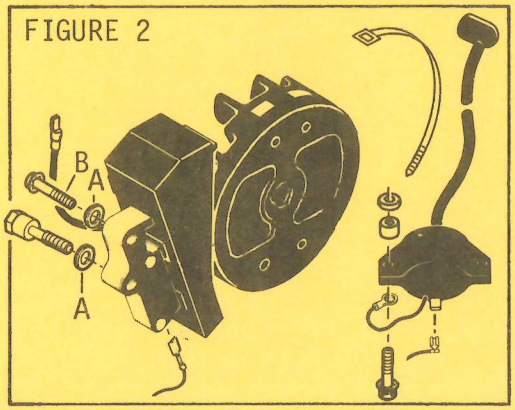


FIGURE 2



2. Diaphragm & Gasket Kit, P/N 91824, available as service replacement for Zama Carburetors used on the Power Mac 300, Pro Mac 510 and SP 40 series units, will now contain one diaphragm and one gasket. This kit previously contained a diaphragm support which is no longer needed, and will not be included in the kit.

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3. PM 300 series saws are now being manufactured with a new Piston Assembly, P/N 94660. This piston assembly has been improved with a Snap Ring, P/N 111026, which replaces the "E" type ring.

PART NUMBER	DESCRIPTION	MFG. SUGGESTED LIST PRICE	STOCK CODE
94660	Piston Assembly	$19.70	A

4. C.D.I. Kit, P/N 95553, is now available as service replacement part for all Pro Mac 600 series saws and on 10-series saws originally equipped with a one-piece C.D.I. This new C.D.I can be adapted to both 600 and 10-series units with minimal modification. C.D.I. Kit, P/N 95554, will replace C.D.I. Assemblies, P/N 93161 and 92785.

PART NUMBER	DESCRIPTION	MFG. SUGGESTED LIST PRICE	STOCK CODE
95553	C.D.I. Kit	$30.00	C

McCULLOCH CORPORATION

Product Service Department