McCULLOCH SERVICE BULLETIN

NO. 1680

MODEL PM 610/650, PM 850, SP 81E

DATE January 1, 1978

SUBJECT Piston Assembly - Grease Retained Bearings.

Piston Assembly Bearings	Piston Assembly P/N	Model
	94131	PM 610
	94130	PM 650
	92518, 92519, 92520	*PM 850, SP 81 E

The piston assemblies noted above are equipped with Needle Bearing, P/N 111021. The needles in the bearing are retained in the case by a light coat of grease.

CAUTION: Use care in handling the bearings or the piston assembly with the bearings installed. Usually the needles are adequately held by the grease; however, under some circumstances the needles may be jarred loose. When removing pistons from shipping containers, lift the piston out of the container and account for all needles. Do not turn the container upside down and dump the piston out.

* These piston assemblies formerly were equipped with Needle Bearing, P/N 110590. The needles in these bearings were retained by the shape of the case. These pistons will now be equipped, as noted above, with bearings having grease-retained needles.

McCULLOCH CORPORATION

Product Service Department

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