# McCULLOCH SERVICE BULLETIN

NO. 1676

MODEL Various

DATE January 1, 1979

SUBJECT 1. Ring Set, P/N 94136 (Power Mac 300 series)

2. Standard Warranty

3. Correction to Illustrated Parts List, P/N 94541

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1. It has come to our attention that piston Ring Set, P/N 94136, used in Power Mac 300 series chain saws, has been packaged with an incorrect instruction sheet. The incorrect instructions state that the ring set is to be used on cylinders with non-chrome bores. However, Ring Set, P/N 94136, is used only in PM 300 series chrome bore cylinders.

This ring set contains one flat-faced and one taper-faced ring. The flat-faced ring should be installed first in the lower ring "land" (closest to the piston skirt). The taper-faced ring (identified by a small "pip" or dot on one side should then be installed in the top most "land" with the "pip" facing the piston skirt.

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2. We are pleased to advise you that effective for standard warranty requests processed after October 1, 1978, the labor rate has been increased to $12.00 per hour.

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3. Please make the following correction to Mac 110/120 Illustrated Parts List, P/N 94541:
Figure 4, Piston Assembly, P/N 94476: Change Piston Rings Set, P/N 87165 to P/N 95143. Piston Rings Set, P/N 87165, contains two taper-faced rings which can be used only in 2.0 cubic inch chrome bore cylinders; these rings must not be used in the Mac 110/120 aluminum bore cylinder. The P/N 95143 set contains two non-taper faced rings designed for use in the 2.0 cubic inch aluminum bore engine.

McCULLOCH CORPORATION

Product Service Department

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