McCULLOCH SERVICE BULLETIN

NO. 1670

MODEL Various DATE August 1, 1978

SUBJECT 1. Clutch Assembly Kit, P/N 92743C and Clutch Rotor Kit, P/N 94247
2. Clutch Shoe Kit, P/N 67233.
3. Pro Mac 610/650 Pricing Adjustments

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1. Clutch Assembly Kit, P/N 92743C, which includes Clutch Rotor Kit, P/N 94247, is now available as service replacement on Mini Mac, Mini Pro, Mac, Super Mac, SP40, PM 510, PM 300 and PM 6A (serial number prefix 12-) series chain saws.

Included in these kits is a threadless rotor which is assembled in the clutch in the same manner as the old threaded rotor. The clutch assembly will then slide onto the crankshaft. A dust plate, which helps prevent sawdust and dirt from impacting in the clutch assembly during operation of the unit, is then installed onto the crankshaft. The clutch assembly and dust plate are then secured by a separate clutch nut torqued 125 to 150 lb. x in.

Clutch Assembly Kit, P/N 92743C, has a suggested list price of $12.00.
Clutch Rotor Kit, P/N 94247, has a suggested list price of $3.40.

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2. Clutch Shoe Kit, P/N 67233, previously consisted of a single clutch shoe at a suggested list price of $2.95. This kit now consists of 2 clutch shoes at a suggested list price of $5.50. Please make this correction in your copy of the Master Parts Price List.

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3. These price adjustments should be made to the following Pro Mac 610/650 series powerhead components found in your copy of the Master Parts Price List, ADV 140014-R7.

Part Number	Description	Mfg. Sugg. List Price
94130	Piston Asy (PM 650)	$ 17.00
94131	Piston Asy (Pm 610)	$ 15.00
94133	Ring Set - Piston (PM 610)	$ 3.00

These prices are effective August 15, 1978.

McCULLOCH CORPORATION

Product Service Department

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