McCULLOCH SERVICE BULLETIN

NO. 1661

MODEL Various

DATE February 6, 1978

SUBJECT 1. Piston Assembly, P/N 68098
2. Carburetor Assembly, P/N 91571A
3. 7-10 OEM IPL correction
4. Throttle Trigger, P/N 83878A

1. Piston Assembly, P/N 68098, is not part of Cylinder/Crankcase Kit, P/N 90665B, and must be ordered separately for service replacement. Please note this in figure 4 of your copies of the Mac 130 I.P.L., P/N 93366 and the Mac 140 I.P.L., P/N 93367.

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2. Pro Mac 510 chain saws, with serial number prefix 11-, are now being manufactured with Carburetor Assembly, P/N 91571A in place of Carburetor Assembly, P/N 91571.

The 91571A carburetor contains a screw-in fixed jet which will facilitate service procedures. A screw-in fixed jet for use in altitudes above 5,000 feet is also available for use with this carburetor. These jets are not interchangeable with the jets used on the 91571 carburetor. Be certain to identify the correct jet when ordering replacement parts.

Pricing information on the 91571A carburetor is contained in the following table. Please note the new parts in your most recent copy of the Pro Mac 510, I.P.L., P/N 93371.

P/N	DESCRIPTION	MFG. SUGG. LIST PRICE	STOCK CODE
91571A	Carburetor Assembly	$26.60	A
93627	Orifice-Main Fuel (screw-in)	$ 2.40	A
93628*	Orifice-Main Fuel (screw-in)	$ 2.40	A

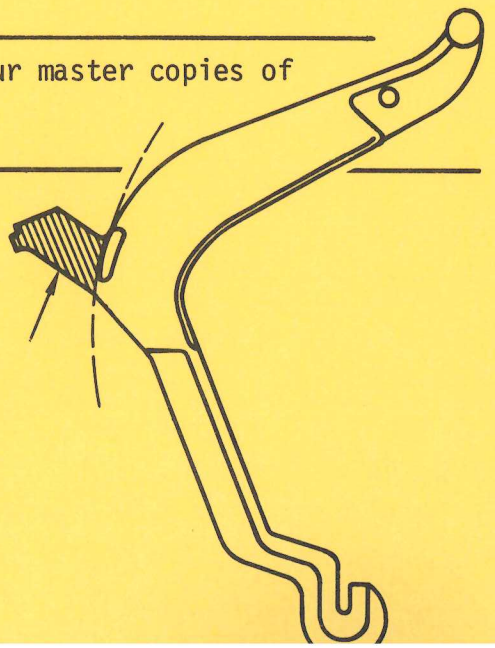
*For use in altitudes above 5,000 feet.

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3. The following correction should be made to your master copies of 7-10 OEM Illustrated Parts List, P/N 92372:
Figure 7, Item 46 should read 89891B.

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4. Throttle Trigger, P/N 83878A is now available for service replacement on Mini Mac and Mac Series chain saws. The manufacturer's suggested list price of this is $.75.
It will be necessary to remove a portion of the trigger (as shown) in order to ensure a proper fit on a limited number of handle assemblies used on early Mini Mac units.



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