McCULLOCH

SERVICE BULLETIN

NO. 1644

MODEL Pro Mac 555 Chain Saws DATE July 1, 1977

SUBJECT Model Number 600033 (11-)

Pro Mac 555 chain saws now being manufactured are identified by Model Number 600033 and Serial Number Prefix 11-. The Illustrated Parts List for these models is P/N 93375. Your distributor should provide you with a copy of this IPL in the near future if he has not already done so.

The Pro Mac 555 is an improved Pro Mac 55 model with a redesigned CHAIN BRAKE assembly that includes an extended brake housing which completely covers the muffler as well as the clutch assembly.

Information concerning those parts used in the Pro Mac 555, Model Number 600033, Serial Number prefix 11-, which differ from the Pro Mac 55 is presented in the following table.

IPL Location	Part Number	Description	Qty.	Mfg. Sugg. List Price	Stock Code
Fig. 1	110961	Nut-Hx 5/16-24	2	.15	A
"	110971	Bearing-Sprocket	1	1.30	A
"	92688	Plate-Name	1	.55	A
"	69952	Bracket-Air Cleaner	1	.95	A
"	110910	Screw-Hx hd 10-24 x 1-3/8	1	.13	A
"	83966	Cover Asy-Muffler (E)	1	7.40	A
"	110928	Screw-Hx hd 10-24 x 1/2 (E)	2	.15	A
"	85152	Baffle (E)	1	2.00	A
"	68187	Screw-Special (E)	1	.65	A
"	110529	Screw-Hx hd 10-24 x 1/2 (E)	1	.17	A
"	67922	Lockplate (E)	1	.55	A
"	83105	Body-Muffler (E)	1	8.90	A
Fig. 2	93049	CHAIN BRAKE Asy	1	25.50	A
"	92988	CHAIN BRAKE Asy	1	25.50	A
"	93076	Lever Asy	1	10.25	A
"	93077	Pin Asy-Roller	1	2.75	A
"	93085	Spring-Brake	1	.50	A
"	93083	Latch	1	.50	A
"	93669	Pivot-Latch	1	.25	A
"	93081	Band-Brake	1	1.85	A
"	93082	Pin-Band Anchor	1	.25	A
"	93050	Housing Asy-Brake	1	12.50	A
"	92987	Housing Asy-Brake	1	12.50	A

IPL Location	Part Number	Description	Qty.	Mfg. Sugg. List Price	Stock Code
Fig. 3	62191A	Insert-Starter		.75	A
"	93137	Handle-Starter		1.00	A
Accessories	91967	Kit-Spike	A/R	2.00	A
"	91176A	Bar-20" Sprocket Nose	A/R	30.12	A
"	88172N	Chain Asy 20" PM370G	A/R	27.02	A
"	91090A	Bar-16" Sprocket Nose	A/R	21.70	A
"	88167N	Chain Asy 16" PM370G	A/R	18.65	A
Fig. 6	93017	Spark Plug (E)	1	1.75	A
"	89115B	Pump Asy-Pulse	1	17.10	A
"	93235	Valve-Compression release (DSP)	1	4.50	A

NOTE: Suffix letters denote variations in parts or assemblies in the manufacture of the saw. Domestic (U.S.) parts are identified by suffix letters D, F, and U.

NOTE: The following changes should be made to IPL, P/N 93375.

Figure 5: Items 18 through 22 are now included in Fuel Tank/Control Kit, P/N 84183A.

McCULLOCH CORPORATION

Product Service Department