McCULLOCH SERVICE BULLETIN

NO. 1636

MODEL Pro Mac 10-10, Model Number 600014U (11-)
Pro Mac 555, Model Number 600033U (11-)

DATE June 1, 1977

SUBJECT CHAIN BRAKE Installation Addendum (S.I. 101)

On the back of this bulletin is a copy of S.I. 101, an addendum to the CHAIN BRAKE installation instructions found in Owner's Manual, P/N 93372. This addendum provides additional instructions in the event resistance is encountered during installation of the brake assembly onto the unit.

This resistance can be caused by the rear of the brake housing coming in contact with the engine shroud, impeding normal installation of the CHAIN BRAKE assembly onto the bar mounting bolts. This can occur even when the CHAIN BRAKE installation instructions found in the owner's manual are followed exactly.

All shrouds now being manufactured for Pro Mac 10-10 chain saws with serial numbers 21419 and above, and Pro Mac 555 chain saws with serial numbers 12101 and above are being modified to eliminate the need for the addendum. Your distributor has received copies of S.I. 101 to attach or insert into any units he may have in stock with serial numbers preceding those listed above.

If you encounter this problem on any Pro Mac 10-10 or Pro Mac 555 units, follow the procedure found in S.I. 101.

The function and durability of the CHAIN BRAKE assembly is in no way affected by this problem.

McCULLOCH CORPORATION

Product Service Department

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CHAIN BRAKE INSTALLATION ADDENDUM

If, when following the CHAIN BRAKE installation procedure found in Owner's Manual, P/N 93372, item 10, the CHAIN BRAKE does not fit easily down over the bar bolts, the following procedure should be used.

1. Follow the Guide Bar, Saw Chain, CHAIN BRAKE Installation instructions, starting on page 7, steps 1 through 9.

2. Install the CHAIN BRAKE until 1/4" to 1/2" of the bar mounting bolts is visible (Figure 1). Do not force the brake housing onto the mounting bolts.

3. Turn the chain tension adjustment screw in or out to align the nut (tang) with the bar hole (Figure 2).

   CAUTION: The CHAIN BRAKE can be cracked or broken if carelessly installed. The tang MUST be properly positioned before the brake housing is completely installed. Be certain that the tang goes freely into the adjustment hole and does not catch on any part of the bar.

4. Install the retaining nuts on the bar bolts.

   NOTE: In some instances, the brake band will interfere with installation of the rear retaining nut. If this occurs, engage (push forward) the brake lever and install the nut onto the bar mounting bolt.

5. Disengage (pull back) the brake lever. Using a wrench tighten the retaining nuts slowly until the CHAIN BRAKE is flush with the bar, but not clamping it tightly.

6. Continue with steps 13 and 14 found in the Owner's Manual.

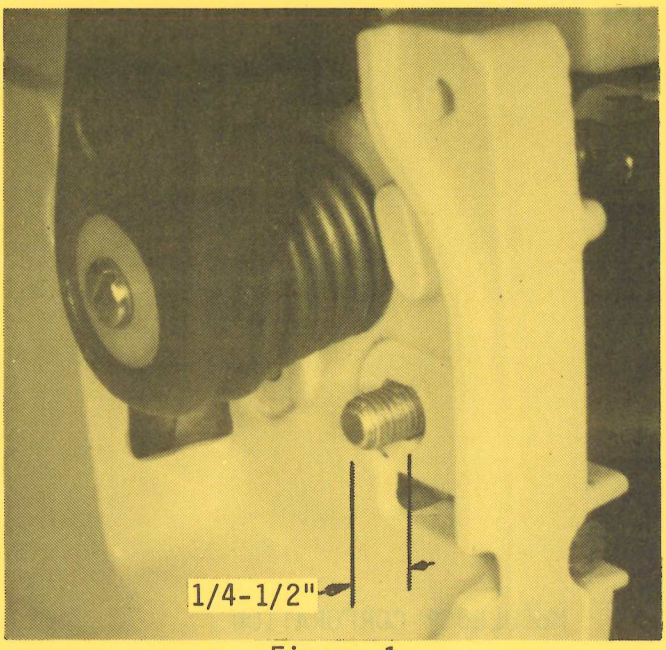
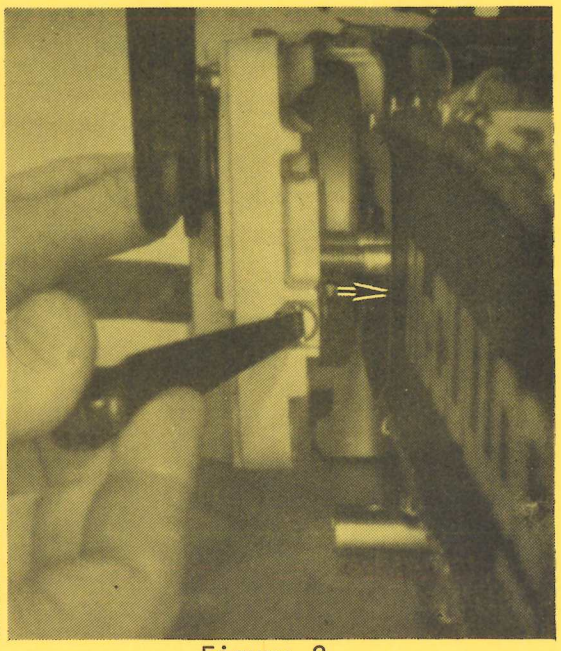


Figure 1


Figure 2