McCULLOCH SERVICE BULLETIN

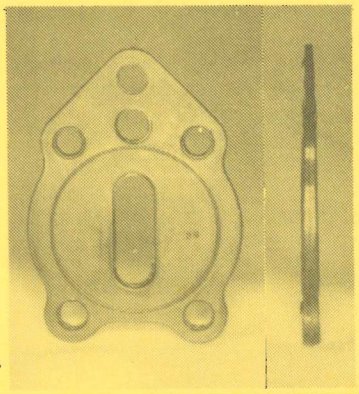
MODEL 1. 10 Series
2. SP 60, 70, 81, 7-10A
3. SP 40

NO. 1626

DATE November 1, 1976

SUBJECT 1. Automatic Oiler (Pulse Pump) Seal Kit, P/N 92818.
2. Needle Insert/Bearing Asy, P/N 87151.
3. Mini Pro Bar, P/N 91663.

1. A new and improved Pulse Pump Seal Kit, P/N 92818, is now available as service replacement for Gaskets, P/N 89642A and P/N 88782, used on all 10 Series saws.



This new seal, made of aluminum with a rubber bonding, provides improved sealing and performance. It also acts as a shock absorber to cushion the pump piston and therefore increases the life of the piston.

NOTE: When Pulse Pump Seal, P/N 92818, is used, Pump Clamp, P/N 89114, is not used, therefore oiler hold down screw torque is very important. When a single hold down screw is used torque should be 25 to 30 pound x inches (2.83 to 3.39 N.m.). When three hold down screws are used torque should be 17 to 19 pound x inches (1.92 to 2.15 N.m.).

2. Needle Insert/Bearing Asy, P/N 87151, is now available for service replacement on the clutch side of the crankshaft on SP60, 70, 81 and 7-10A chain saws. It contains one each: Bearing Insert, P/N 87152, Needle Bearing, P/N 104357 and Oil Seal, P/N 110260.

PRICING AND STOCKING INFORMATION

PART NUMBER	DESCRIPTION	QTY	MFG. SUGG. LIST PRICE	STOCK CODE
87151	Insert/Bearing Asy-Needle	1	$ 4.00	A
87152	. Insert-Bearing	1	2.45	A
104357	. Bearing-Needle	1	2.15	A
110260	. Seal-Oil	1	1.19	A

3. A 14", .050 gauge, Mini Pro Bar, P/N 91663, with .250 pitch sprocket, is now being used on SP40 chain saws, Model Number 600082U, Serial Number Prefix 13-. This part was previously omitted from the list containing new parts used on the SP40 (13-) presented in Service Bulletin #1616.

PRICING AND STOCKING INFORMATION

PART NUMBER	DESCRIPTION	QTY	MFG. SUGG. LIST PRICE	STOCK CODE
91663	Bar - 14" Mini Pro	1	$21.50	A

McCULLOCH CORPORATION

Product Service Department

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