McCULLOCH

SERVICE BULLETIN

NO. 1621

MODEL Super Pro 70 Chain Saw. DATE November 1, 1976

SUBJECT Model Number 600443 (12-)

Super Pro 70 chain saws now being manufactured are identifed by Model Number 600443 and Serial Number Prefix 12-.

The Illustrated Parts List for this model is P/N 92337. Your Distributor should provide you with a copy of this IPL in the near future if he has not already done so. This IPL supersedes and replaces IPL, P/N 92182.

Improvements and changes included in this model are:

1. A new combination "Safety Trigger and Throttle Latch" has been added. The safety trigger is designed to prevent accidental acceleration of the engine. The throttle latch is provided to hold the throttle partially open during starting.

   Owner's Manual Addendum, P/N 92932, explains operation of the combination "Safety Trigger and Throttle Latch."

2. A new pulse pump seal has been added to improve pump sealing and performance. This new seal, made of aluminum with a rubber bonding, provides improved sealing and performance. It also acts as a shock absorber to cushion the pump piston and therefore increases the life of the piston.

   NOTE: Pump Clamp, P/N 89114, is not required when Pulse Pump Seal, P/N 92818, is used.

Information concerning parts used in the Super Pro 70, Model Number 600443, Serial Number Prefix 12-, which were not listed in the previous Super Pro 70 Illustrated Parts List, is presented in the following table.

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IPL Location	Part Number	Description	Qty	Mfg. Sugg. List Price	Stock. Code
Figure 1	110961	Nut-Hx 5/16-24	2	$ .13	A
"	91586	Frame & Grip Asy	1	13.65	A
"	90986	❶ Brace Frame	1	10.65	A
"	85850A	Cover Asy-Air cleaner	1	6.35	A
"	110746	Screw-Hx hd 10-24 x 1/2	2	.13	A
"	88834A	Boot-Port	1	1.25	A
"	86175	Clamp Asy - Boot	1	1.50	A
"	86190	Spring-Ground	1	2.05	A
"	69759A	Clamp-Boot	1	1.65	A
Figure 4	110964	Washer	2	.10	A
"	87888A	Tank Assembly-Fuel	1	45.25	A
"	92155	Rod-Throttle	1	.25	A
"	105654	Pin-Roll 1/8 x 7/8	1	.11	A
"	92154	Spring-Trigger release	1	.10	A
"	92153	Release-Trigger	1	.35	A
"	92152	Spring-Trigger	1	.10	A
"	92151	Trigger-Throttle	1	.70	A
Figure 5	83693	Kit-Rear mount adapter	1	1.00	A
"	110640	Screw-Hx hd 12-24 x 5/8	1	.13	A
"	85747A	Shroud Asy	1	10.25	A
"	110338	Screw-Fil hd 8-32 x 1/2	1	.11	A
"	110969	Screw-Hx hd 8-32 x 1/2	1	.13	A
Figure 8	91672	Hose Asy-Oil pickup	1	1.20	A
"	92818	❷ Seal-Pulse pump	1	2.00	A
"	89115A	❷ Pump Asy-Pulse	1	15.20	A
"	92844	Spring-Outlet valve	1	.35	A
"	92257	Cyl/C'case/Bolt Asy	1	49.95	A
"	24236	Washer-Special	2	.45	C
"	110861	❸ Screw-Skt hd 10-24 x 1-7/8	1	.14	A
"	65532	Cover-Valve asy muffler	1	9.65	B

❶ Frame Brace, P/N 90986, does not include Bumper, P/N 89403. The bumper must be ordered separately.

❷ Pulse Pump Seal, P/N 92818, is now included in Pulse Pump Asy, P/N 89115A.

❸ Screw, P/N 110861, should be item 72 in the list. Screw, P/N 110473, should be item 74 in the list. Please reverse their positions in the list so that the longer Screw, P/N 110861, becomes item 72 and is the top muffler screw.

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