McCULLOCH

SERVICE BULLETIN

NO. 1580

MODEL Mini-Mac and PM 6A

DATE December 12, 1974

SUBJECT Sprocket Bearing Kit

Bearing Kit, P/N 91222, is now available as a service replacement for the bearing in the Sprocket, Drum, and Bearing Assembly, P/N 90150. Prior to the introduction of the kit the entire sprocket, drum, and bearing assembly was discarded when the bearing became excessively worn. Installation of the kit-bearing permits re-use of the sprocket and drum.

To install the new bearing proceed as follows:

1. Press out the old bearing towards the inboard or sprocket side of the sprocket, drum, and bearing assembly.

2. Press the new bearing into the assembly until it is flush with the outboard side of the drum.

The inboard or sprocket side of the bearing will protrude from the assembly and serve as a spacer. This eliminates the need for Sprocket Washer, P/N 90389. Sprocket washers presently installed should be discarded when installing Kit, P/N 91222.

CAUTION: Press only on the end of the new bearing that has manufacturer's identification markings.

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