McCULLOCH

# SERVICE BULLETIN

NO. 1576

MODEL 10 Series, PM 55, PM 60, SP 60, SP 81, SP 105 and SP 125C.

DATE October 18, 1974

SUBJECT Drum and Floating Rim Sprocket Kits.

Although floating rim sprockets are replaceable and may be ordered individually, drums are available only in a sprocket and drum kit. The kits do not include the sprocket bearing which must be ordered separately.

Listed below are the service kits, sprockets included, the appropriate sprocket bearing and the models on which they are used.

| Kit P/N | Sprocket P/N | Sprocket Hub Dia. - O.D. | Description | Bearing P/N | Used On These Models |
|---|---|---|---|---|---|
| 86945 | 86950 | Small .77-in. (19 mm) | 7-T .354 | 110330 | Mac 10 Series |
| 86946 | 86951 | Small | 7-T .375 | 110330 | Pro Mac 55,60 |
| 86942 | 86344 | Large .88-in. (22 mm) | 7-T .375 | 110330 | SP 60 |
| 86943 | 86949 | Large | 8-T .375 | 110330 | SP 81 using |
| 86944 | 86342 | Large | 7-T .404 | 110330 | 2-Shoe Clutch |
| 86391 | 86344 | Large .88-in. (22 mm) | 7-T .375 | 110330 | SP 81 using |
| 86952 | 86949 | Large | 8-T .375 | 110330 | 3-Shoe Clutch |
| 86390 | 86342 | Large | 7-T .404 | 110330 | |
| 86957 | 86341 | Large | 8-T .404 | 110330 | |
| 90431 | 86344 | Large .88-in. (22 mm) | 7-T .375 | 90360 | SP 105 |
| 90590 | 86949 | Large | 8-T .375 | 90360 | SP 125C |
| 90358 | 86342 | Large | 7-T .404 | 90360 | |
| 90357 | 86341 | Large | 8-T .404 | 90360 | |

McCULLOCH CORPORATION

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