McCULLOCH CORPORATION
SERVICE BULLETIN

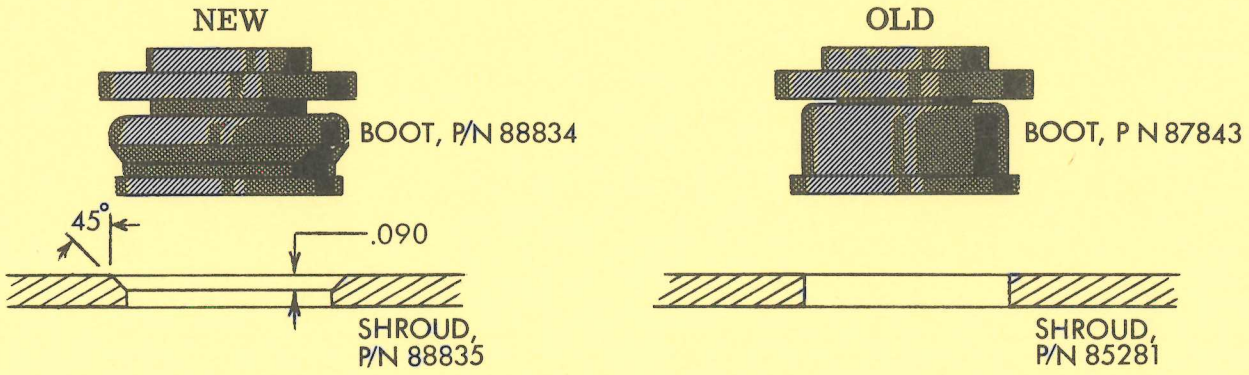
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MODEL: SP 80, SP 81 October 17, 1973

SUBJECT: BOOT AND SHROUD COMBINATIONS

Third Port Boot, P/N 88834, and upper Shroud, P/N 88835, used on the Model SP 81 saw, were first introduced on late production units of the SP 80. The boot is an improved version of Boot, P/N 87843, with heavier wall sections to increase service life. The upper shroud was redesigned to add a small chamfer at the boot opening to accommodate the new boot and it replaced Shroud, P/N 85281.

Differences between the old and the new boot and shroud combinations are illustrated below.



The new Boot, P/N 88834, will be furnished for service replacement on all orders for the old Boot, P/N 87843. Please note that Boot, P/N 88834, and Shroud, P/N 88835, must be used together and are not interchangeable with the old (replaced) parts individually. When ordering a new boot, be sure that the new shroud is used with it.

NOTE: If shop equipment is available, an old Shroud, P/N 85281, may be modified by reaming out the boot opening to a smooth, burr-free chamfer of 45°, 0.090-inch deep as illustrated.

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By Jack Carroll
Service Manager

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