McCULLOCH CORPORATION
SERVICE BULLETIN

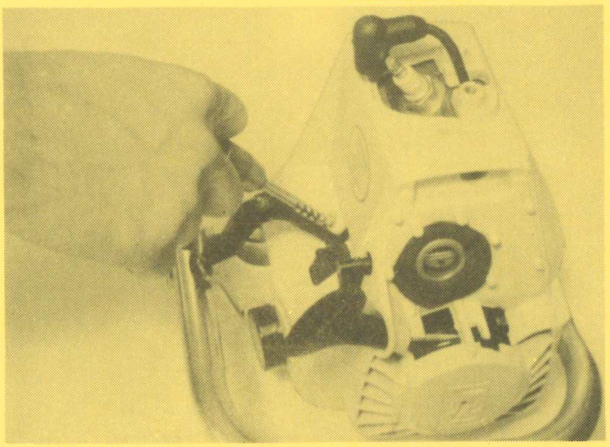
1536

MODEL: All Mini Mac Chain Saws March 23, 1973

SUBJECT: REPAIRING STRIPPED CYLINDER/CRANKCASE THREADS FOR FAN HOUSING HOLD-DOWN SCREWS

In the event of stripped threads in any of the three cylinder/crankcase fan housing hold-down screw holes, a quick repair can be made without removing the powerhead as follows:

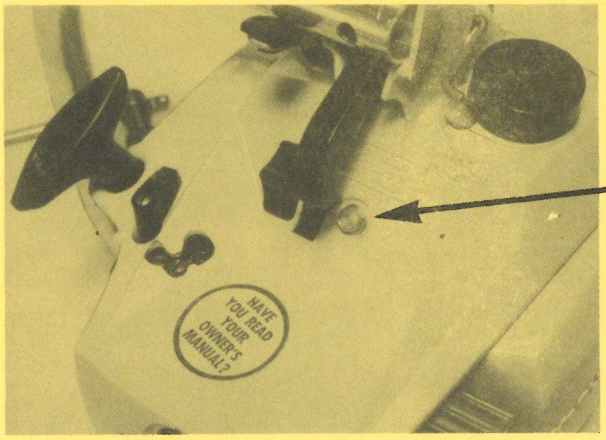
1. Drill the hole out with a 3/16 in. (5 mm) or No. 7 drill. CAUTION: Be sure the drill is kept at the original angle of the hole. Do not drill deeper than the original hole.

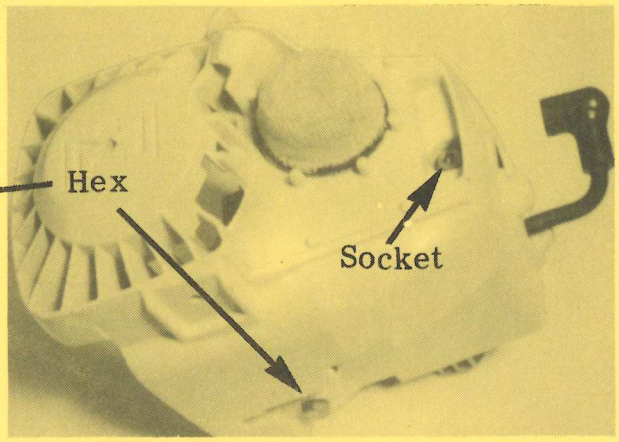


2. Ream the hole in the fan housing with a 1/4 in. (7 mm) drill. Do not drill into the screw hole.

3. Tap the hole to 1/4-20 using a bottom tap. Remove all burrs and metal shavings.

4. Install a 7/16 in. (12 mm) washer, P/N 102843, and a 1/4-20 x 5/8 in. hex head screw, P/N 102861, in the top and bottom holes using a torque value of 55-60 in. lbs. Install a 1/4-20 x 5/8 in. socket head screw, P/N 100743, and washer, P/N 102843, in place under the air cleaner cover and torque it to 55-60 in. lbs.





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By Jack Carroll
Service Manager

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