McCULLOCH CORPORATION
SERVICE BULLETIN

1525

Model: ALL

Date: Aug. 20, 1972

Subject: RIVET TOOL AND ROPE INSTALLATION

Rivet Installation Tool, P/N 87884, is now available for installing the rope anchor rivet when replacing a starter rope. P/N 87884 has a manufacturer's suggested list price of $0.25. Use the tool and install the rope as follows:

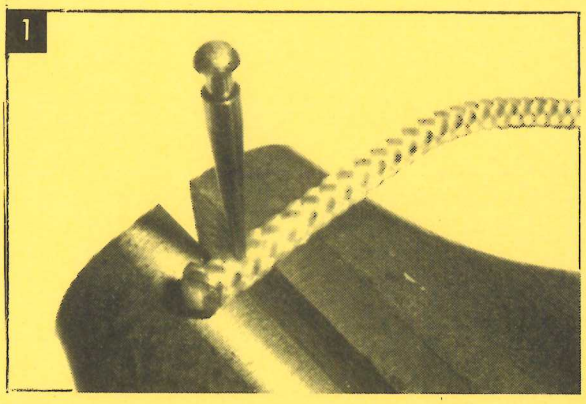
1. Heat seal both ends of the rope with a match flame. One end should be tapered for threading through the rope guide, by pulling the hot end quickly between thumb and fingers, well protected by a heavy glove.

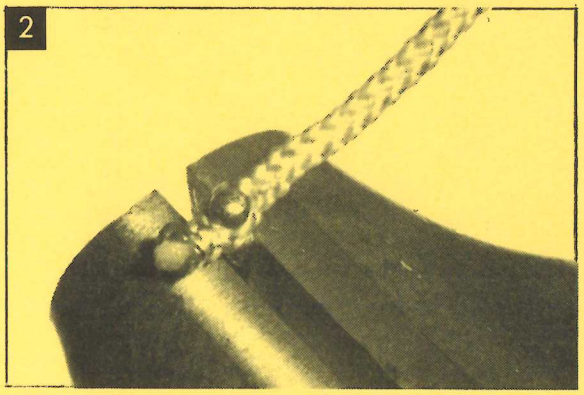
2. Install the rivet in the open end of the tool and start the point of the tool into the rope approximately 3/8-inch from the sealed (blunt) end. Place the rope and tool on a slightly opened vise so that the rivet may be driven through the rope (Figure 1).

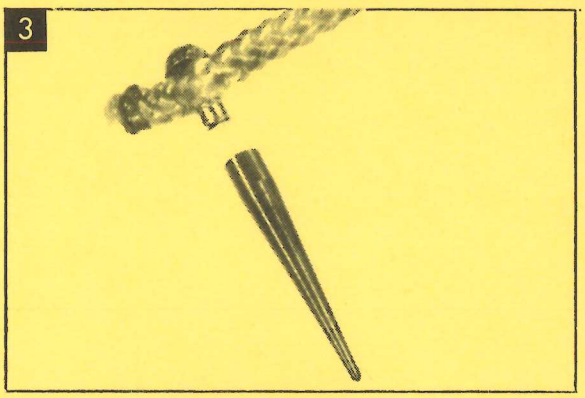
3. Drive the rivet and tool through the rope (Figure 2) and remove the tool (Figure 3).

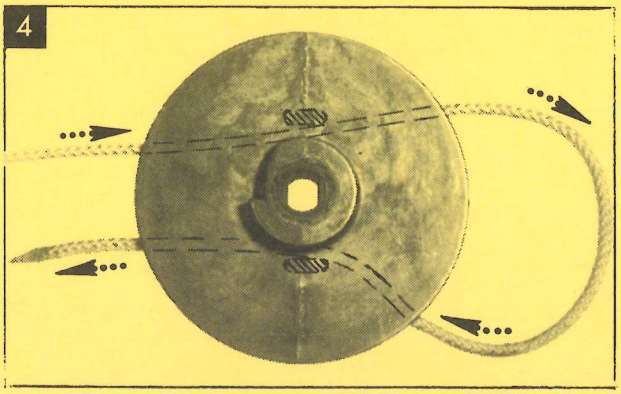
4. Feed the other (tapered) end of the rope through both rope guides (spring-engagement hub facing as shown in Figures 4 & 5) and pull the rope through until the rivet is against the first guide. The head of the rivet must be against the hub.

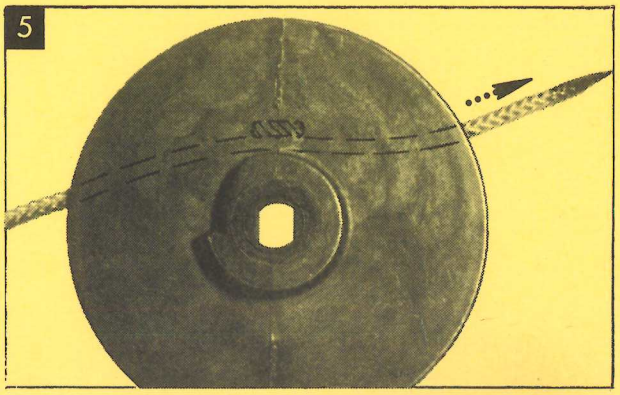
   NOTE: Some starter drums have one rope guide at the drum hub. Thread the rope through the guide as shown in Figure 5.


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