McCULLOCH CORPORATION

SERVICE BULLETIN

1500

Model: CP70, G70 January 25, 1971

Subject: CHROME-BORE CYLINDERS - CAUTION

Chromed piston rings or piston assemblies having one chromed ring must not be used in any crankcase assembly which has a chrome-bore cylinder.

Crankcase Assembly, P/N 84337, used on the G 70 engine, and Crankcase Kit, P/N 84758, furnished for service replacement on the CP 70 engine are of this type and require "slipper skirt" Piston Assembly, P/N 85239, having Ring Set, P/N 85241, for replacement.

Any other model having a chrome-bore cylinder but using a full skirt piston requires Piston Assembly, P/N 85240 (which also has Ring Set, P/N 85241). Cast iron rings must be used in any crankcase assembly or crankcase kit furnished for service replacement in which the cylinder has a chrome bore. Before replacement, the cylinder should be inspected to make sure of the type of rings required.

Oversize piston and ring sets cannot be used in any chrome-bore cylinder.

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By Jack Carroll
Service Manager

SILVER ANNIVERSARY 25 McCULLOCH

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