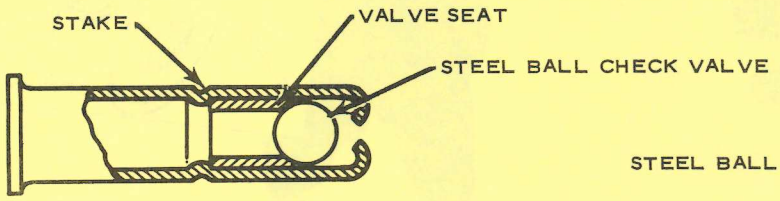
McCULLOCH

SERVICE BULLETIN #1188

SUBJECT **SERVICE USAGE FOR CHECK VALVE ASSEMBLY, P/N 51982A**

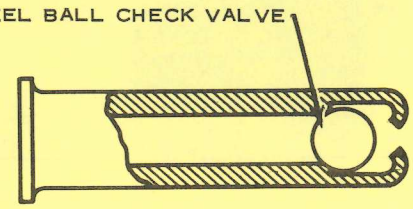
MODEL **1-63**, 1-76, and 1-86 DATE 7/26/62

A new, improved Check Valve Assembly, P/N 51982A, is used in the oiler housing of Model 1-63, 1-76 and 1-86 chain saws. The new Check Valve Assembly has the inside bore finished at the oiler housing end with a seat for the steel ball check valve. The check valve assembly (P/N 51982) used on previous models had a separate valve seat pressed into the tube and staked to hold it in place. Comparison of the two check valve assemblies is shown in the illustration below.



P/N 51982
(Earlier)

FIGURE 1



P/N 51982A
(Latest)

FIGURE 2

The new Check Valve Assembly will back fit all saw models using the earlier check valve and is used for service replacement on these models.

The new Check Valve Assembly can also be used as a service replacement on the 1-70, 1-71, 1-72, 1-75 and 1-76 model chain saws which use a tank type oiler housing as shown in figure 3 on the other side of this bulletin.

When the new check valve assembly is used to replace the oil inlet tube, the original spring, ball check and pipe plug in the body of the housing will have to be removed and discarded. Replace the pipe plug with a new Pipe Plug, P/N 104869, to close off the oil passage.

(OVER)

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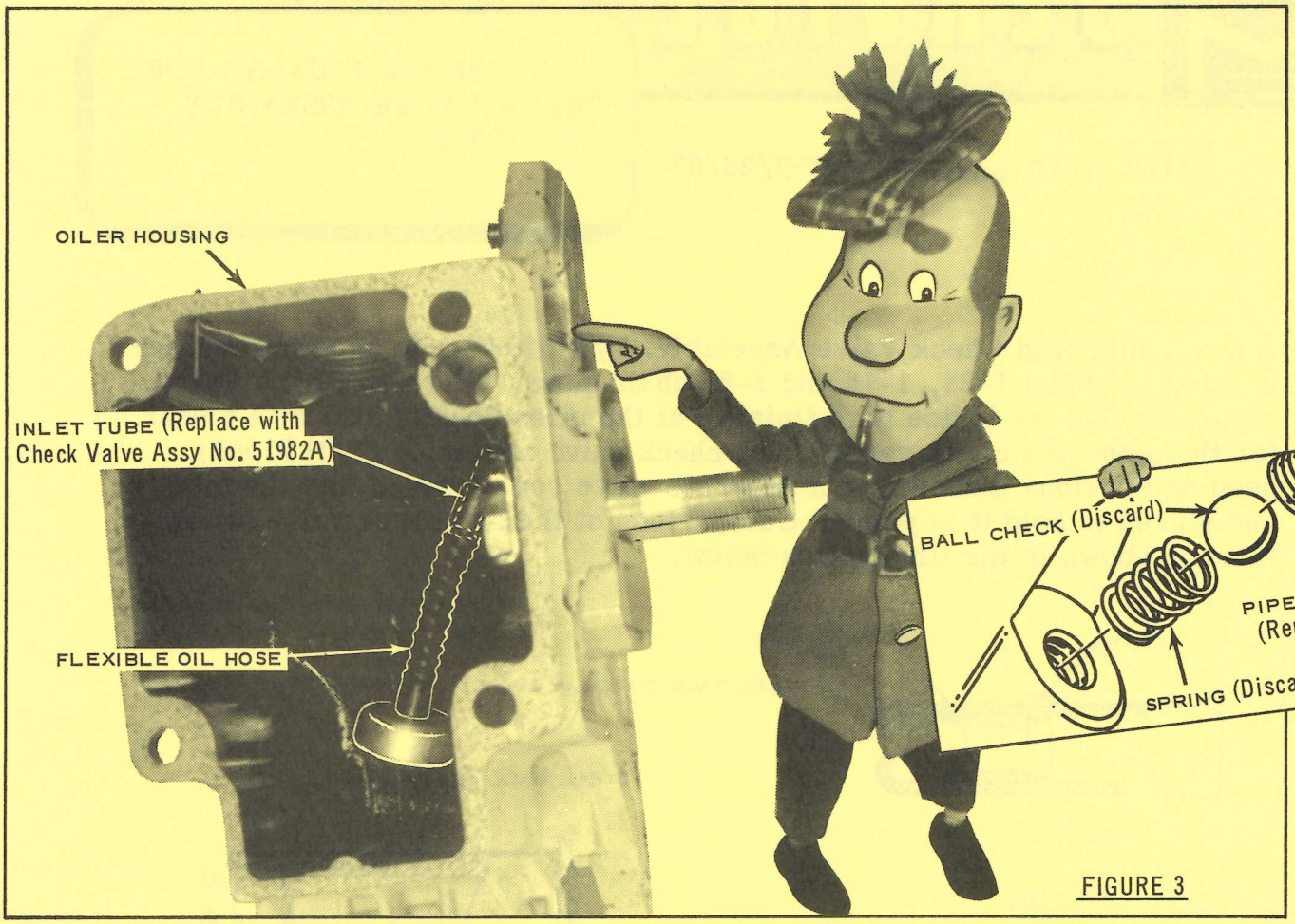

OILER HOUSING
INLET TUBE (Replace with Check Valve Assy No. 51982A)
FLEXIBLE OIL HOSE
BALL CHECK (Discard)
PIPE PLUG (Replace)
SPRING (Discard)

FIGURE 3