McCULLOCH

SERVICE BULLETIN #1162

SUBJECT CRANKCASE COVER ASSEMBLY, P/N 57768A

MODEL 1-71, 1-81, 1-81 HD DATE 3/7/62

A new Crankcase Cover Assembly, P/N 57768A, is available for service replacement on Model 1-71, 1-81 and 1-81HD chain saw engines. The new crankcase cover assembly replaces Crankcase Cover Assembly, P/N 55878D, which is no longer available.

The new cover can not be purchased separately but must be purchased as a complete crankcase cover assembly with a list price of $18.50. The new crankcase cover assembly will back fit all Model 1-71, 1-81 or 1-81HD engines.

Some of the parts making up the cover assembly can be purchased separately and are listed as follows:

QUANTITY	PART NUMBER	PART NAME
1	57897	Oil Seal
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1	101326	Nut - Hex 10-24
1	57765A	Breaker Assembly
3	104733	Screw - Sems 8-32 x 1/2 in. lg.
1	57767A	Lockplate
1	55778C	Washer - Breaker Assembly
1	55782	Insulator
1	57766	Wire assembly - Primary
1	50074	Condenser
1	100955	Nut - Hex 8-32
1	57770A	Insulator - Breaker spring
1	104551	Nut - Hex 8-32
1	104553	Lockwasher - No. 8
1	54184	Wiper - Felt
1	57829	Clamp - Ignition wire
1	103748	Screw - Hex hd. 8-32 x 1/2 in. lg.
1	57769	Insulator - Ignition screw
1	103061	Screw - Sems 8-32 x 3/8 in. lg.
1	100080	Washer - Plain No. 8
1	104230	Nut - Speed

When the new crankcase cover assembly is installed, use a new Gasket, P/N 51240, between the crankcase and the crankcase cover assembly.

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Also when the new crankcase cover assembly is installed on an engine that did not have the improved sealing method (sealing procedure is given in Service Bulletin #1123) the following parts will be required:

QUANTITY	PART NUMBER	PART NAME
1	55766B	Cover - Breaker box (steel)
2	55977	Clip - Cover retaining
1	50664	Felt - Breather
1	57815	Retainer - Felt