McCULLOCH

# SERVICE BULLETIN #1152

SUBJECT 2:1 GEAR SET (OPTIONAL) - P/N 57997

MODEL 1-85, 1-81HD

DATE 12/20/61

When installing a 2:1 ratio gear set in transmissions which were originally assembled with 3.6:1 ratio gears, it is absolutely necessary to also change the pinion gear (clutch drum).

For the 2:1 gear set, use only the 16-tooth pinion gear (Clutch Drum Assembly, P/N 51859).

NOTE: The 3.6:1 gear set uses a 15-tooth pinion gear (Clutch Drum Assembly, P/N 55931).

Although this ratio (3.6:1) has been used as standard factory equipment only in 1-85, and 1-81HD gear cases, it is possible that it will show up in a re-built transmission assembly. Therefore, make certain that the correct pinion gear is used.

Failure to install a 16-tooth pinion gear (with a 2:1 gear set) will result in ultimate destruction of the gears and case.

COPYRIGHT 1961 McCULLOCH CORPORATION

LITHO IN U.S.A.