McCULLOCH

SERVICE BULLETIN # 1126

SUBJECT: MOTTLED APPEARANCE OF NEW PISTONS

MODEL: ALL

DATE: 3/9/61

An improvement in manufacturing methods has resulted in a gray, mottled finish on chain saw and kart engine pistons.

All pistons are now put through a tumbling process which removes the sharp edges and burrs left from the final machining process.

Pistons are placed in a rubber-lined barrel containing a measured quantity of small, hard stone rods approximately one-quarter inch in diameter and one-half inch long. The barrel is then filled with water, sealed against leakage, and slowly rotated. After twenty minutes of tumbling, the pistons are removed from the barrel, dried, and sent to assembly.

The tumbling process produces the gray, mottled finish. The new finish does not indicate that these pistons are off-grade, below standard, or cheap substitutes.

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