McCULLOCH

SERVICE BULLETIN # 1125

SUBJECT: INSTALLATION OF FLYWHEEL, P/N 28345

MODEL 3-25

DATE 3/3/61

When installing Service Flywheel, P/N 28345, on Model 3-25 engines, use hex head screws instead of the filister head screws listed as items 5 and 6, figure 2, of your 3-25, 4-30 Series Illustrated Parts List.

1. Use four hex head screws, P/N 102760, instead of four filister head screws, P/N 102126 (item 5).

2. Use two hex head screws, P/N 102290, instead of two filister head screws, P/N 101978 (item 6).

3. Use four lockplates, P/N 28052.

Change your 3-25, 4-30 Series Illustrated Parts List as shown below:

FIGURE 2. IGNITION SYSTEM, FLYWHEEL, CRANKCASE COVER AND ROTARY VALVE.

FIG. & INDEX NO.	PART NO.	DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE
		Code: "A" indicates parts used on Model 3-25 engines. "B" indicates parts used on Model 4-30 engines. "C" indicates parts used on Model 4-30A engines. "D" indicates parts used on Model 47 engines. "E" indicates parts used on Model 73 engines. "All" indicates parts used on all five models.		
2-1	19521	Nut - Crankshaft	1	All
-2	101270	Washer	1	AB
	101271	Washer	1	CDE
-3	28345	Flywheel Assembly	1	All
-4	100199	Key - Woodruff No. 404	1	All
-5	~~102126~~	~~Screw - Fil hd 10-24 x 1 in. lg~~	~~4~~	~~A~~
	102290	Screw - Hex hd 10-24 x 1-1/8 in. lg	4	B
	102760	Screw - Hex hd 10-24 x 1 in. lg	4	A CDE
-6	~~101978~~	~~Screw - Fil hd 10-24 x 1-1/8 in. lg~~	~~2~~	~~A~~
	102290	Screw - Hex hd 10-24 x 1-1/8 in. lg	2	~~BCDE~~ ALL
-7	101190	Screw - Rd hd 10-24 x 5/8 in. lg	1	A
	102289	Screw - Hex hd 10-24 x 3/4 in. lg	1	BCDE
-8	28052	Lockplate	4	~~BCDE~~ ALL
-9	100002	Washer	2	BCDE
-10	19115	Cover - Venturi	1	A
	28115	Cover - Venturi	1	BD
	28773A	Cover - Venturi	1	C
	28756	Cover - Venturi	1	E
-11	19116	Gasket - Venturi cover	1	A
	28116	Gasket - Venturi cover	1	BD
	28774	Gasket - Venturi cover	1	CE
-12	101965	Screw - Fil hd 10-24 x 7/8 in. lg	2	All
-13	19454A	Cover - Breaker	1	All
-14	19088A	Gasket - Breaker cover	1	All
-15	100696	Screw - Fil hd 8-32 x 5/8 in. lg	1	All
-16	100459	Lockwasher - No. 8	1	BCDE

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