McCULLOCH

SERVICE BULLETIN #1120

SUBJECT: WRONG WOODRUFF KEY IN PARTS ENVELOPE

MODEL 1-61, 1-81, 1-81HD DATE 1/25/61

Some Model 1-61, 1-81 and 1-81HD engines were shipped from the factory with Woodruff key, P/N 100199, in the parts envelope for use in installing the sprocket. Woodruff key, P/N 100199 is too narrow and will be a loose fit in the sprocket and sprocket shaft. The play between the key, sprocket and shaft that results from this loose fit can damage the sprocket and sprocket shaft. The Engine Models and the range of serial numbers affected that may have this narrow key in the parts envelope are listed below:

MODEL	SERIAL NUMBERS
1-61	3313 to 5163
1-81	2604 to 4415
1-81HD	3304 to 3793

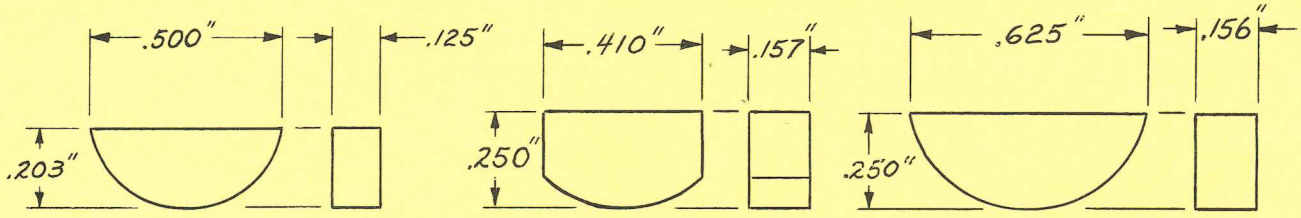
The Woodruff key that should be in the parts envelope can be either, P/N 55953, or, P/N 100256. If you have any engines of the Model and serial number listed above, examine the Woodruff key in the parts envelope to make sure it is the correct one to fit the sprocket and shaft.

CAUTION

Do not use the narrow Woodruff key, P/N 100199, under the sprocket of any of the above engines. It must be replaced with the correct Woodruff key or the sprocket and sprocket shaft may be seriously damaged.

To help you to determine if the Woodruff key packed in the envelope is the correct one, compare with the keys in the illustration below.

Note: Latest engineering changes have declared Woodruff key, P/N 55953, is to be used on future production of the above engines. If you do not have the correct key, order it by Part Number 55953.



P/N 100199 - (Wrong) -

P/N 55953

P/N 100256

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