McCULLOCH

SERVICE BULLETIN # 1109

SUBJECT NEW SPARK PLUG COVER ASSEMBLY - P/N 57565

MODEL 1-41, 1-51, 1-61, MC-6 DATE 10/20/60

A new Spark Plug Cover Assembly, P/N 57565, is available for installation on the above listed engines. The new Cover Assembly makes it easier to service the spark plug and prevents damaging the ignition wire when disconnecting the wire from the spark plug.

A new Coil and Terminal Assembly, P/N 55973, is also being sold for service replacement. While a new Spark Plug Boot (P/N 55060) is part of the new Coil and Terminal Assembly, it is also sold by itself. When the new Coil and Terminal Assembly is installed, you will have to install the new Spark Plug Cover Assembly.

PART	NEW P/N	OLD P/N
Spark Plug Cover Assembly	57565	--
Coil and Terminal Assembly	55973	57120
. Boot - Spark plug	55060	57116

SERVICE INSTRUCTIONS

1. To install the new 57565 Spark Plug Cover Assembly:

   a. Remove the 57116 spark plug boot from the ignition wire.

   b. Install the new 55060 Spark Plug Boot on the end of the ignition wire and connect it to the spark plug.

   c. Carefully drill a 0.34-inch diameter hole ("R" drill) in the fan housing at the location shown in Figure 1.

   d. Press the riveted end of the new 57565 Spark Plug Cover Assembly into the drilled hole and mount the Cover Assembly in the spark plug access hole.

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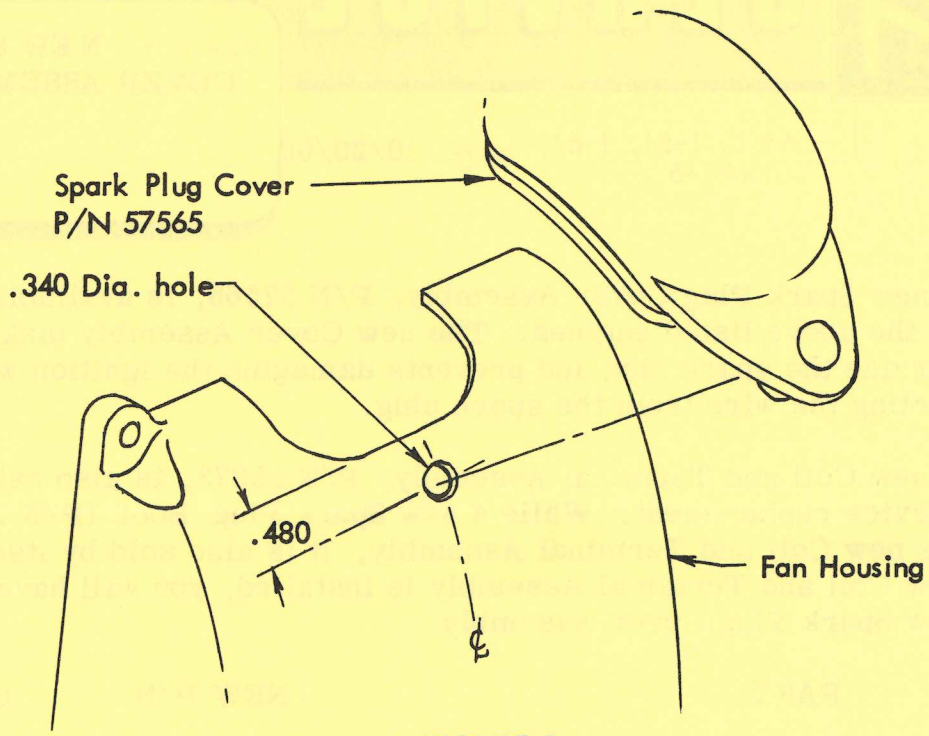


FIGURE 1

2. To install the new 55973 Coil and Terminal Assembly:

   a. Remove the fan housing from the engine and drill the 0.34-inch diameter hole (Figure 1).

   b. Remove the old 57120 coil and terminal assembly and the old 57116 spark plug boot from the engine and install new 55973 Coil and Terminal Assembly. Connect the 55060 Spark Plug Boot to the spark plug.

   c. Reinstall the fan housing on the engine and mount the new 57565 Spark Plug Cover Assembly on the fan housing.