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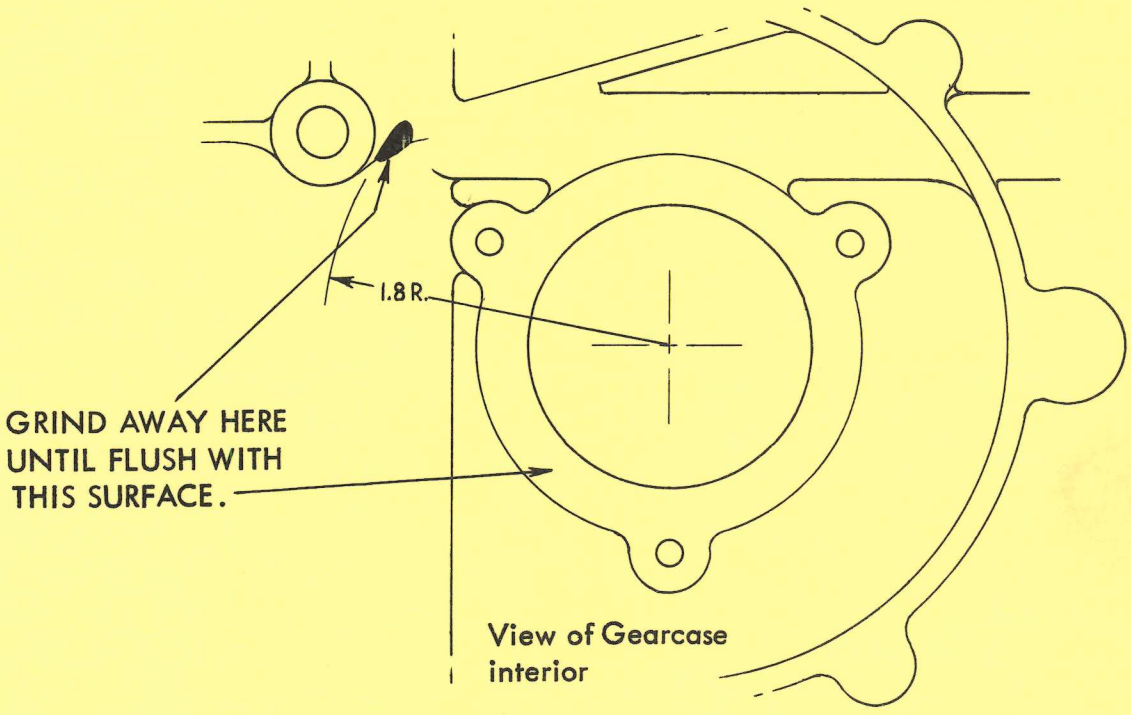
# SERVICE BULLETIN #1103

MODEL **1-81**

DATE **8/26/60**

SUBJECT **PREVENTION OF 3.6:1 GEAR INTERFERENCE WITH GEARCASE**

When installing the 3.6:1 ratio gear set kit, P/N 55932, in the 1-81 gearcase assembly, P/N 55879, grind away the area of the gearcase as shown in the illustration, to prevent interference between the sprocket drive gear and the bottom of the gearcase. Do not grind below the surface of the bearing boss or you will weaken the bottom of the gearcase.




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