McCULLOCH

SERVICE BULLETIN #1098

MODEL **MISCELLANEOUS** DATE 7/1/60

SUBJECT **INSTALLATION OF UNIVERSAL AIRBOX ASSEMBLY**

To reduce your stock requirements, a new Universal Airbox Assembly, P/N 57449A, has been designed to replace any airbox assembly used on the following model engines: 1-41, 1-51, 1-61, 1-40, 1-50, 1-60, MAC D30, and D36.

Included with the Universal Airbox Assembly is a Foam Absorber, P/N 57457. Before installing the new Airbox, insert the Foam Absorber into the crankcase cylinder third port cavity. See Service Bulletin #1093A.

The following changes to the Universal Airbox Assembly are required when installing it on the models listed:

MODELS 1-41, 1-51, 1-61, 1-50, 1-60: Push the Choke Hole Plug (Item No. 1 in the illustration on reverse side) out of the choke hole. Using a small punch and hammer, tap the Choke Rod Hole Plug out of the Choke Rod Hole (Item No. 2).

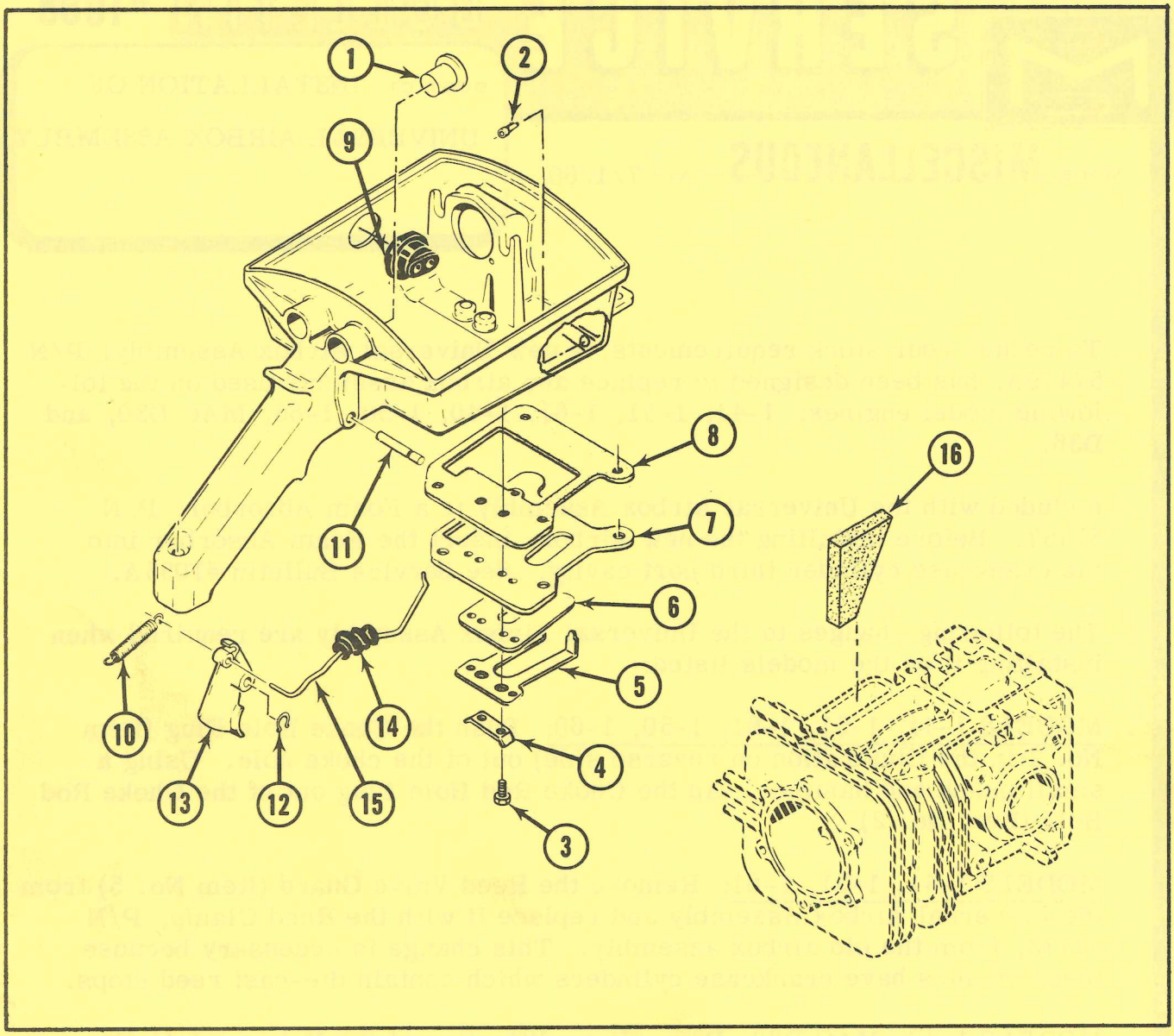
MODELS 1-41, 1-51, 1-61: Remove the Reed Valve Guard (Item No. 5) from the Universal Airbox Assembly and replace it with the Reed Clamp, P/N 57173, from the old airbox assembly. This change is necessary because these engines have crankcase cylinders which contain die-cast reed stops.

MODELS 1-40, MAC D30, D36: No modification of the Universal Airbox Assembly is required.

Installation of the Universal Airbox Assembly is the same as for earlier airbox assemblies after the above changes have been made.

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ITEM NO.	PART NAME	PART NO.	QUANTITY
	Universal Airbox Assembly	57449A	1
1	. Plug - Choke hole	57522	1
2	. Plug - Choke rod hole	57521	1
3	. Screw - Hex hd 8-32 x 5/8	103740	2
4	. Lockplate	51480	1
5	. Guard - Reed valve	51810A	1
6	. Valve - Reed	51809A	1
7	. Plate - Reed	57464	1
8	. Gasket - Airbox	57145	1
9	. Grommet - Carb. controls	57105	1
10	. Spring	36499	1
11	. Pin - Trigger	50507	1
12	. Retainer - Pin	104231	1
13	. Trigger	50091B	1
14	. Grommet - Bellows	51551	1
15	. Pushrod - Throttle	50590	1
16	. Absorber - Foam	57457	1