McCULLOCH

SERVICE BULLETIN # 1085

SUBJECT SCREW SIZES AND DESCRIPTION

MODEL **ALL** DATE 3/1/60

SEE 1163

This Bulletin replaces Service Bulletin # 123

To help you in identifying, stocking, and re-ordering screws used on McCulloch chain saws, the following list has been prepared.

Screws are listed by size and length. Many screws which are similar in size and length have different heads or heat-treatment. If your stock of one particular screw is low, check this list to find the comparable screw which will substitute in its place.

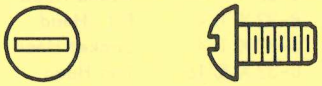
NOTE

Heat-treated screws, which possess greater tensile strength and hardness, should never be replaced by machine steel screws. However, machine steel screws can be replaced by heat-treated screws.

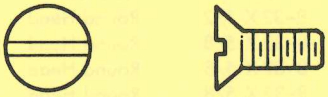
All heat treated screws in the list are marked with an "X" in the right-hand column.

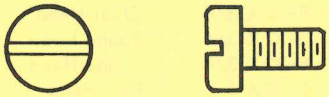

HEX HEAD SCREW


FILLISTER HEAD SCREW


ROUND HEAD SCREW


OVAL HEAD SCREW


FLAT HEAD SCREW


PAN HEAD SCREW


SOCKET HEAD SCREWS


TRUSS HEAD SCREW


SET SCREW


TAPPING SCREWS
(various heads)

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LITHO IN U.S.A.

PART NO.	SIZE	DESCRIPTION	HEAT TREAT
101526	2 X 1/4	Drive Screw	
101470	2-56 X 3/16	Pan Head	
104164	4-40 X 1/4	Pan Head	X
103717	4-40 X 1/2	Round Head	
101474	6-32 X 3/16	Truss Head	
103934	6-32 X 1/4	Round Head	
100952	6-32 X 1/4	Round Head	
100438	6-32 X 5/16	Round Head	
101405	6-32 X 3/8	Oval Head	
101590	6-32 X 7/16	Fil. Head	
100805	6-32 X 1/2	Fil. Head	
101319	6-32 X 5/8	Fil. Head	
102834	6-32 X 5/8	Flat Head	
100876	8 X 1/4	Truss Head	
101454	8 X 3/8	Truss Head	
101265	8 X 5/8	Round Head	
102281	8-32 X 3/16	Cone Point Socket Head	
103812	8-32 X 3/16	Slotted Head	X
102016	8-32 X 1/4	Truss Head	
101101	8-32 X 1/4	Round Head	
102219	8-32 X 1/4	Fil. Head	
104154	8-32 X 1/4	Socket Head	X
104071	8-32 X 5/16	Pan Head	
100362	8-32 X 3/8	Fil. Head	
101478	8-32 X 3/8	Flat Head	
100934	8-32 X 3/8	Round Head	
103928	8-32 X 1/2	Fil. Head	X
100414	8-32 X 1/2	Fil. Head	
103672	8-32 X 1/2	Fil. Head	X
103936	8-32 X 1/2	Fil. Head	
100984	8-32 X 1/2	Flat Head	
103748	8-32 X 1/2	Hex Head	X
100690	8-32 X 1/2	Round Head	
101900	8-32 X 5/8	Round Head	X
101449	8-32 X 5/8	Round Head	
103989	8-32 X 5/8	Round Head	X
100696	8-32 X 5/8	Fil. Head	
103845	8-32 X 5/8	Hex Head	
102203	8-32 X 3/4	Oval Head	
100935	8-32 X 3/4	Round Head	
102137	8-32 X 3/4	Round Head	X
100278	8-32 X 1	Fil. Head	
100874	8-32 X 1 1/8	Fil. Head	
100412	8-32 X 1 1/4	Fil. Head	
104104	8-36 X 5/8	Round Head	
104226	8-36 X 7/8	Round Head	
100250	10 X 3/8	Truss Head	
102546	10 X 3/8	Round Head	
100297	10-24 X 3/8	Fil. Head	
101988	10-24 X 3/8	Fil. Head	X
102624	10-24 X 3/8	Hex Head	
103469	10-24 X 3/8	Hex Head	X
102415	10-24 X 3/8	Pan Head	X

PART NO.	SIZE	DESCRIPTION	HEAT TREAT
102816	10-24 X 3/8	Round Head	X
100852	10-24 X 1/2	Flat Head	
103816	10-24 X 1/2	Flat Head	
102204	10-24 X 1/2	Flat Head	
101991	10-24 X 1/2	Fil. Head	X
103480	10-24 X 1/2	Hex Head	
102941	10-24 X 1/2	Hex Head	
102762	10-24 X 1/2	Hex Head	
101066	10-24 X 1/2	Oval Head	
102500	10-24 X 1/2	Pan Head	X
100751	10-24 X 1/2	Round Head	
100843	10-24 X 1/2	Round Head	
101989	10-24 X 1/2	Round Head	X
100243	10-24 X 5/8	Fil. Head	
102388	10-24 X 5/8	Hex Head	X
103814	10-24 X 5/8	Hex Head	
102141	10-24 X 5/8	Fil. Head	
101386	10-24 X 5/8	Oval Head	
100716	10-24 X 5/8	Round Head	
101990	10-24 X 5/8	Round Head	
101966	10-24 X 5/8	Round Head	X
102143	10-24 X 3/4	Fil. Head	X
100478	10-24 X 3/4	Fil. Head	
103859	10-24 X 3/4	Fil. Head	X
103464	10-24 X 3/4	Hex Head	
102289	10-24 X 3/4	Hex Head	X
102763	10-24 X 3/4	Hex Head	
101072	10-24 X 3/4	Oval Head	
101904	10-24 X 3/4	Pan Head	
101592	10-24 X 7/8	Fil. Head Drilled	
101965	10-24 X 7/8	Fil. Head - SEMS	X
102101	10-24 X 7/8	Hex Head	X
103815	10-24 X 7/8	Hex Head	
104138	10-24 X 7/8	Hex Head	X
102761	10-24 X 7/8	Hex Head	
102134	10-24 X 7/8	Fil. Head	
101385	10-24 X 7/8	Oval Head	
101992	10-24 X 7/8	Round Head	X
102660	10-24 X 7/8	Socket Head	
103579	10-24 X 1	Flat Head	
103725	10-24 X 1	Fil. Head	
102126	10-24 X 1	Fil. Head	X
102291	10-24 X 1	Hex Head	X
102760	10-24 X 1	Hex Head	
103947	10-24 X 1	Hex Head	
101060	10-24 X 1	Oval Head	
101951	10-24 X 1	Pan Head	
100258	10-24 X 1	Round Head	
101968	10-24 X 1	Round Head - SEMS	X
101597	10-24 X 1	Socket Head	
101284	10-24 X 1 1/8	Fil. Head	
101978	10-24 X 1 1/8	Fil. Head Drilled	X
102290	10-24 X 1 1/8	Hex Head	X

PART NO.	SIZE	DESCRIPTION	HEAT TREAT
103858	10-24 X 1 1/4	Fil. Head	
101688	10-24 X 1 1/4	Fil. Head Drilled	
102145	10-24 X 1 1/4	Fil. Head	X
102764	10-24 X 1 1/4	Hex Head	
101073	10-24 X 1 1/4	Oval Head	
101181	10-24 X 1 1/4	Round Head	
101563	10-24 X 1 1/4	Socket Head	
102205	10-24 X 1 3/8	Fil. Head	
104200	10-24 X 1 1/2	Fil. Head	X
103192	10-24 X 1 1/2	Fil. Head	
101969	10-24 X 1 1/2	Fil. Head - SEMS	X
101974	10-24 X 1 1/2	Fil. Head	X
104155	10-24 X 1 1/2	Oval Head	
101993	10-24 X 1 1/2	Round Head	X
103361	10-24 X 1 5/8	Hex Head	
101778	10-24 X 1 3/4	Flat Head	
102132	10-24 X 1 3/4	Flat Head	X
102212	10-24 X 1 3/4	Fil. Head	X
104203	10-24 X 1 3/4	Fil. Head	
102765	10-24 X 1 3/4	Hex Head	
100259	10-24 X 1 3/4	Round Head	
101994	10-24 X 1 3/4	Round Head	X
104204	10-24 X 2	Fil. Head	X
102135	10-24 X 2	Fil. Head	X
101970	10-24 X 2	Fil. Head - SEMS	X
102586	10-24 X 2	Hex Head	X
102385	10-24 X 2	Pan Head	X
103363	10-24 X 2 1/8	Hex Head	
102144	10-24 X 2 1/4	Fil. Head	X
101601	10-24 X 2 1/4	Fil. Head	
102687	10-24 X 2 1/2	Fil. Head	
101975	10-24 X 2 1/2	Fil. Head	X
102077	10-24 X 2 1/2	Fil. Head - SEMS	X
102320	10-24 X 2 1/2	Hex Head	X
100418	10-24 X 2 1/2	Round Head	
103932	10-24 X 2 3/4	Hex Head	X
101995	10-24 X 3	Round Head	X
102209	10-24 X 3 1/4	Hex Head	
103840	10-24 X 3 1/2	Fil. Head	X
101602	10-24 X 4	Fil. Head	
102620	10-24 X 8 1/4	Round Head	X
103724	10-32 X 3/16	Set Screw	X
103705	10-32 X 3/8	Hex Head	X
100651	10-32 X 3/8	Round Head	
100625	10-32 X 1/2	Flat Head	
101981	10-32 X 1/2	Flat Head	X
100786	10-32 X 1/2	Round Head	
101356	10-32 X 5/8	Socket Head	X
104087	10-32 X 3/4	Hex Head	X
101205	10-32 X 3/4	Socket Head	
100131	10-32 X 7/8	Socket Head	
100915	10-32 X 1 1/8	Fil. Head	
101242	10-32 X 1 1/2	Round Head	
102136	10-32 X 1 1/2	Round Head	X
100910	10-32 X 2	Round Head	
100953	10-32 X 2 1/4	Fil. Head	
100917	10-32 X 2 1/2	Fil. Head	
102153	10-32 X 3	Fil. Head	X
101930	1/4-20 X 1/4	Flat Head	
100590	1/4-20 X 1/4	Cup Point	
101204	1/4-20 X 1/4	Round Head	
102276	1/4-20 X 1/4	Socket Head	
100388	1/4-20 X 3/8	Hex Head	
100244	1/4-20 X 1/2	Fil. Head (Spec. hd. hgth.)	
102856	1/4-20 X 1/2	Fil. Head	
102151	1/4-20 X 1/2	Hex Head	X
103869	1/4-20 X 1/2	Pan Head	
100732	1/4-20 X 5/8	Hex Head	
104133	1/4-20 X 5/8	Pan Head	
102088	1/4-20 X 3/4	Flat Head	X
101977	1/4-20 X 3/4	Fil. Head	X
101930	1/4-20 X 3/4	Fil. Head - SEMS	X
103266	1/4-20 X 3/4	Fil. Head	X
100309	1/4-20 X 3/4	Hex Head	
100882	1/4-20 X 3/4	Hex Head	X
100155	1/4-20 X 7/8	Fil. Head	
100374	1/4-20 X 7/8	Hex Head	
102121	1/4-20 X 7/8	Hex Head	X
100416	1/4-20 X 1	Fil. Head	
100486	1/4-20 X 1	Hex Head	
101982	1/4-20 X 1	Hex Head	X
101971	1/4-20 X 1	Hex Head - SEMS	X
101764	1/4-20 X 1 1/4	Fil. Head	
100822	1/4-20 X 1 1/4	Hex. Head	
102128	1/4-20 X 1 1/4	Hex. Head	X
101273	1/4-20 X 1 1/4	Round Head	
103259	1/4-20 X 1 3/8	Hex Head	X
102035	1/4-20 X 1 1/2	Fil. Head	X
102292	1/4-20 X 1 1/2	Fil. Head (Spec. Thread Hgth)	X
100200	1/4-20 X 1 1/2	Hex Head	
102130	1/4-20 X 1 1/2	Hex Head	X
101862	1/4-20 X 1 1/2	Hex Head	
102330	1/4-20 X 1 1/2	Hex Head	X
101869	1/4-20 X 1 3/4	Fil. Head	
102208	1/4-20 X 1 3/4	Fil. Head	X
102125	1/4-20 X 1 3/4	Hex Head	X
101997	1/4-20 X 1 3/4	Round Head	X
100660	1/4-20 X 2	Hex Head	
100881	1/4-20 X 2 1/4	Hex Head	X
101139	1/4-20 X 2 1/4	Round Head	
101998	1/4-20 X 2 1/4	Round Head	X
101195	1/4-20 X 2 3/4	Round Head	
101999	1/4-20 X 2 3/4	Round Head	X
100532	1/4-20 X 3	Hex Head	
102150	1/4-20 X 3	Hex Head	X
101927	1/4-20 X 3 1/4	Fil. Head	X

PART NO.	SIZE	DESCRIPTION	HEAT TREAT
102127	1/4-20 X 3 1/4	Hex Head	X
102129	1/4-20 X 3 1/2	Hex Head	X
102024	1/4-20 X 3 3/4	Hex Head	X
102172	1/4-20 X 4	Hex Head	X
104012	1/4-20 X 4 3/8	Hex Head	X
101327	1/4-20 X 4 1/2	Hex Head	
102131	1/4-20 X 4 1/2	Hex Head	X
101481	1/4-20 X 5	Hex Head	
101482	1/4-20 X 5 1/2	Hex Head	
102384	1/4-20 X 5 1/2	Hex Head	X
100201	1/4-28 X 1/2	Socket Head	X
100771	1/4-28 X 1/2	Hex Head	
103976	1/4-28 X 7/16	Hex Head	
103280	1/4-28 X 5/8	Hex Head	X
100835	1/4-28 X 5/8	Fil. Head	
100678	1/4-28 X 5/8	Hex Head	
102324	1/4-28 X 3/4	Cup Point	
100774	1/4-28 X 3/4	Fil. Head	
100775	1/4-28 X 3/4	Hex Head	
103295	1/4-28 X 3/4	Hex Head	X
101885	1/4-28 X 7/8	Hex Head	X
103297	1/4-28 X 1	Fil. Head	X
100752	1/4-28 X 1	Hex Head	
101336	1/4-28 X 1	Hex Head	
100641	1/4-28 X 1 1/4	Hex Head	
100608	1/4-28 X 1 1/2	Hex Head	
101354	1/4-28 X 1 3/4	Fil. Head	
100827	1/4-28 X 1 3/4	Hex Head	
100404	1/4-28 X 2	Fil. Head	
101430	1/4-28 X 2 1/4	Hex Head	
103919	1/4-28 X 2 1/2	Fil. Head	X
101267	1/4-28 X 2 1/2	Hex Head	X
101431	1/4-28 X 2 9/16	Hex Head	
101419	1/4-28 X 2 3/4	Hex Head	
100933	1/4-28 X 3	Hex Head	X
100919	1/4-28 X 3 1/2	Hex Head	
101297	1/4-28 X 5	Hex Head	
101256	1/4-28 X 5 1/2	Hex Head	X
101358	5/16-18 X 1	Fil. Head	
102568	5/16-18 X 1	Hex Head	
102075	5/16-18 X 1	Hex Head	
102108	5/16-18 X 1 1/4	Hex Head	X
102231	5/16-18 X 1 1/4	Socket Head	
103654	5/16-18 X 1 1/4	Socket Head	X
101359	5/16-18 X 1 1/2	Fil. Head	
100948	5/16-18 X 1 1/2	Fil. Head	
102684	5/16-18 X 1 1/2	Oval Head	
101361	5/16-18 X 2	Fil. Head	
103656	5/16-18 X 2 1/4	Socket Head	X
103655	5/16-18 X 2 3/4	Socket Head	X
100575	5/16-24 X 5/8	Hex Head	
100613	5/16-24 X 1	Hex Head	
101080	5/16-24 X 1 1/4	Hex Head	
100452	5/16-24 X 1 1/2	Hex Head	
101984	5/16-24 X 1 1/2	Hex Head	X
101145	5/16-24 X 1 3/4	Hex Head	
102193	5/16-24 X 3 1/2	Hex Head	X
102611	3/8-16 X 7/8	Oval Head	
101427	3/8-16 X 1	Square Neck Carriage Bolt	
102149	3/8-16 X 1	Hex Head	X
100726	3/8-16 X 1 3/4	Hex Head	X
101140	3/8-24 X 1	Hex Head	
101158	3/8-24 X 1 1/4	Hex Head	
100606	3/8-24 X 1 3/4	Hex Head	
101443	3/8-24 X 2	Hex Head	
38006	1/2-20 X 2 1/4	Hex Head	
101047	1/2-20 X 2 1/2	Hex Head	