McCULLOCH

SERVICE BULLETIN # 1071

MODEL 1-40, 1-50, 1-60 DATE 9-28-59

SUBJECT REPLACEMENT OF REED IN REED PLATE ASSEMBLY

Two important changes have been made in the manufacture of the reed plate assembly, P/N 50747A, used in the above model chain saw engines:

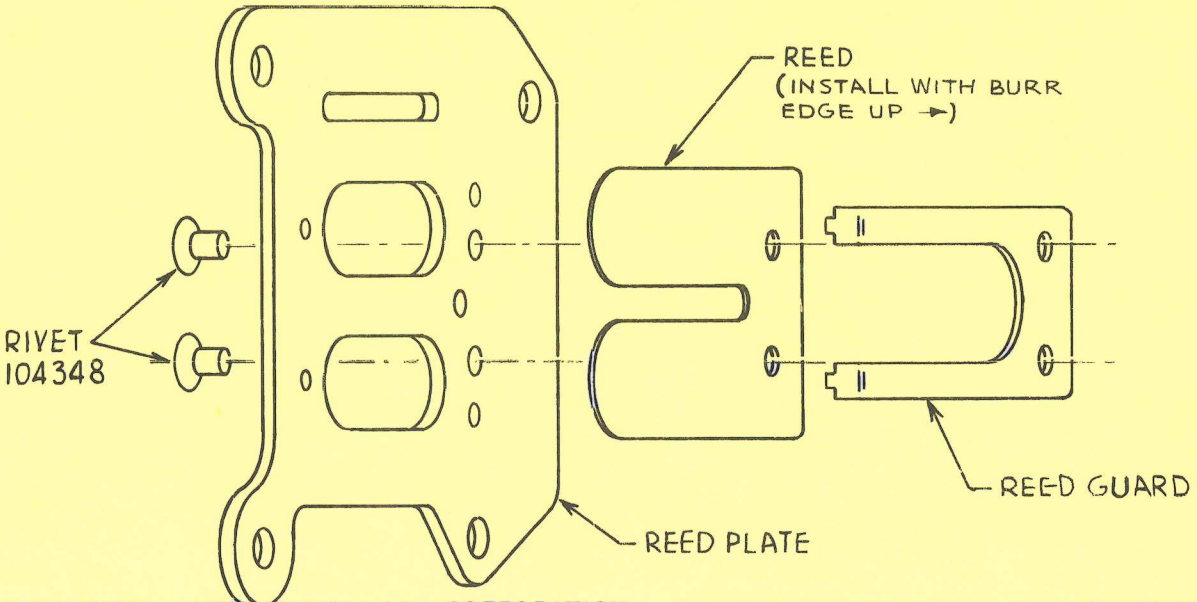
1. A new, flat head rivet, P/N 104348, is now being used in place of the round head rivet, P/N 103819.

2. Washer, P/N 102189, is no longer required because the larger diameter head of the new rivet makes its use unnecessary.

Because of the importance of the reed valve to the correct operation of the engine, the installation of a new reed in the reed plate assembly should be carefully done. The reed and reed guard should be positioned on the reed plate (NOTE: When positioning reed on the reed plate, make sure the burr edge of the reed faces away from the reed plate. If the burr edge of the reed is against the reed plate, the reed will not seat correctly). See illustration.

The new rivets should be installed through the reed plate, reed and reed guard so that their heads are touching the reed plate. The assembly should be placed with rivet heads down, on a smooth flat surface such as is provided by a small anvil. Press the reed plate tight against the anvil while lightly peening the rivets to set them.

CAUTION! After the reed has been installed, made sure the reed seats properly on the reed plate and that there is no more than .010-inch clearance between the tips of the reed and the plate.



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