McCULLOCH

SERVICE BULLETIN # 1068

SUBJECT Washer Replacement

MODEL 1-80

DATE 8-12-59

The cadmium plated washer, P/N 100375, used with the clutch nut on Model 1-80 saw engines, has been found to distort under torque. As a result the clutch nut, P/N 103746, works loose. This washer has been installed on 1-80 engines, serial numbered 1 through 1065 only.

To correct this condition, replace the washer with Dulite washer, P/N 104349, which will not distort. Torque the clutch nut to 240/300 inch-pounds.

CAUTION

If lubricant is used to help tighten the clutch nut, do not over-torque nut as stripped threads may result.

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