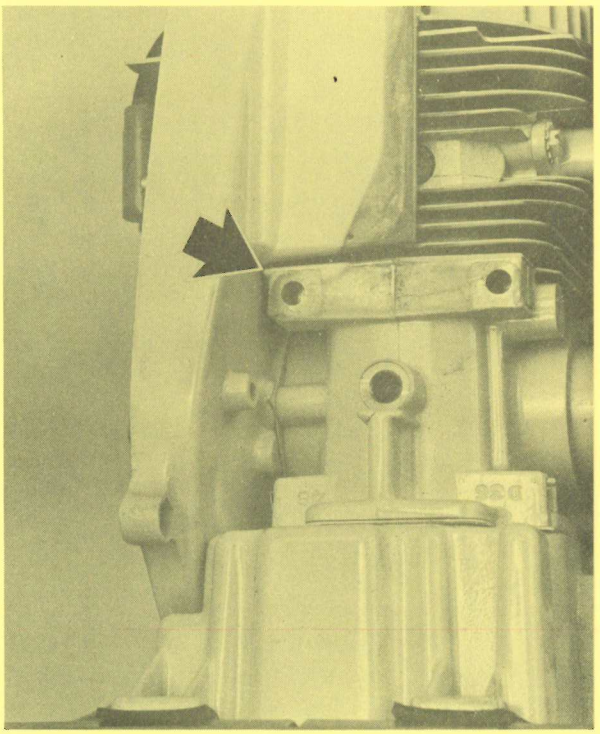
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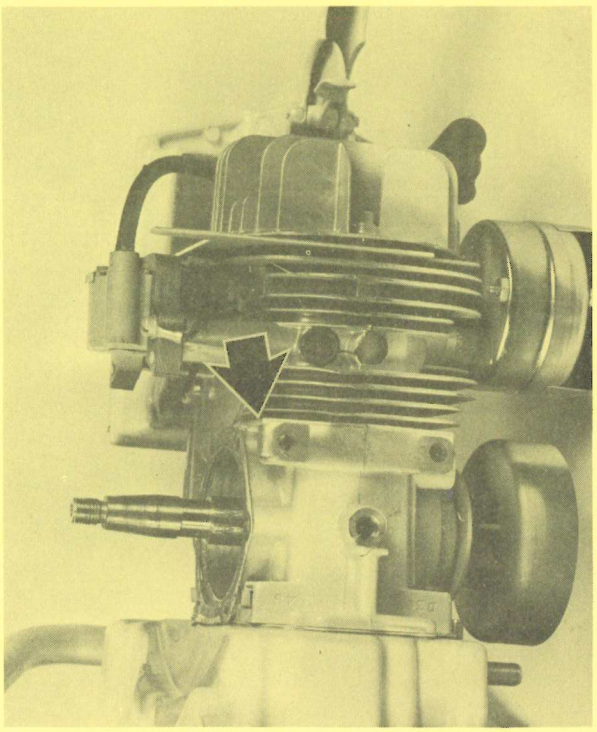
MODEL **MAC D30, D36** DATE 6/15/59

SUBJECT Interference Between Crankcase Cover and Crankcase Causes Air Leakage.

Crankcase Cover Assemblies have been beefed up for greater strength. When installing them on the Crankcase Cylinder Assembly of the MAC-D30 and D36 engines, an occasional one will be found which will not fit properly because the small flange on the handle mounting base of the crankcase cylinder will project too far. This interference will permit air leakage into the crankcase which will result in a hard-starting and lean-running engine.



Test for interference after assembling the crankcase cover on the crankcase cylinder, by drawing a piece of paper between the small flange and crankcase cylinder. If you can insert the paper and pull it easily, there is no interference. If the paper is hard or impossible to insert, file or grind down the small flange until it is flush with the rounded end of the nut pocket. Take care not to damage the crankcase with the file or grinder. After filing or grinding, recheck for interference. A little oil between the mating surfaces of the cover and crankcase cylinder will make it easier to join and separate them when checking the fit.



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