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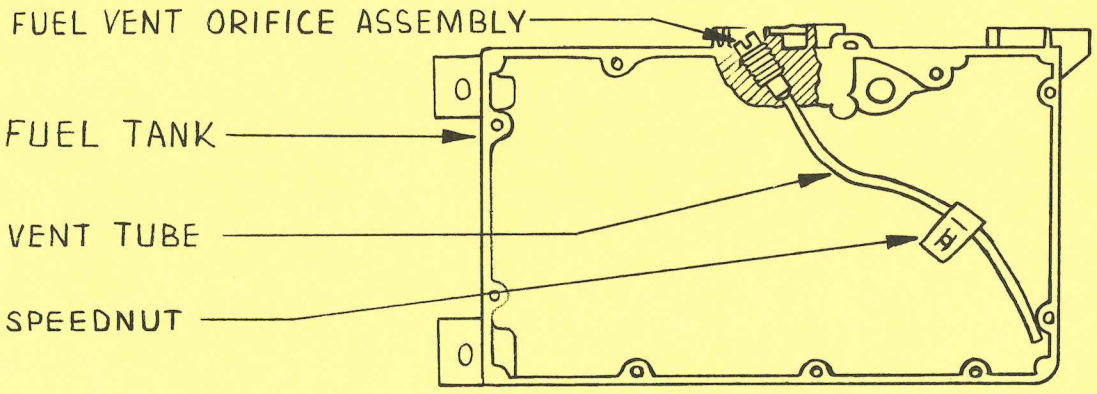
# SERVICE BULLETIN # 1053

SUBJECT FUEL TANK VENTING

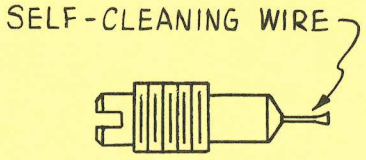
MODEL MAC D30, D36 DATE 4/7/59

A new fuel tank assembly, P/N 50647, which includes a greatly improved venting unit, is now available for the MAC D30 and D36 series engines. The new assembly replaces fuel tank assembly, P/N 50111A.

Included in the new assembly is a fuel vent orifice assembly, P/N 50505, a nylon vent tube, P/N 50501, and a speednut, P/N 104230.




The fuel vent orifice assembly, P/N 50505, contains a self-cleaning wire which moves freely with engine vibration. Should sawdust or dirt become lodged in the orifice and block the wire, the orifice assembly can be easily removed from the fuel tank with a screwdriver and cleaned with a solvent.




FUEL VENT ORIFICE ASSY.

The vented fuel cap, P/N 52136A, used with the earlier fuel tank assembly, P/N 50111A, is not required with the new fuel tank assembly. A new fuel cap, P/N 55288, should be installed on the new fuel tank assembly.

To allow for design change resulting from the venting unit addition, a change in sealing screw requirements was necessary. Four sealing screws, P/N 50340, were previously used with the earlier fuel tank assembly. The new fuel tank assembly, P/N 50647, requires three sealing screws, P/N 50340, and one sealing screw assembly, P/N 50569.

NOTE: For a period of 90 days, all service orders for the new fuel tank assembly, P/N 50647, will also include the new sealing screw assembly, P/N 50569.

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