McCULLOCH SERVICE BULLETIN #1026

SUBJECT ~~Standardizing of~~ Flywheel Puller Holes.

MODEL ALL DATE 7-11-58

To provide a stronger grip for flywheel puller screws, the puller hole thread size of our latest chain saw engine flywheels have been changed from the previously standard 1/4-28 to 1/4-20. Hereafter all flywheels for both new and earlier model engines will be manufactured with new standard 1/4-20 thread puller holes.

This standardizing of the flywheel puller hole thread at 1/4-20 will simplify servicing by making one flywheel puller adaptable to all flywheels. The flywheel puller assembly (P/N 51787A) may be adapted to any flywheel by the use of two 1/4-28 screws (P/N 101862) or two 1/4-20 screws (P/N 102330).

We suggest the following procedure for determining thread size to use in the flywheel puller assembly (P/N 51787A):

- Try a 1/4-28 screw in the puller holes. If it threads easily, use two 1/4-28 screws (P/N 101862) to remove the flywheel.
- If the 1/4-28 screw does not thread easily and binds, use two 1/4-20 screws (P/N 102330) to remove the flywheel.

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