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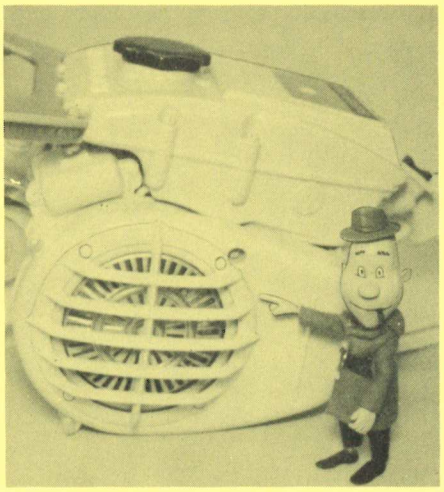
SERVICE BULLETIN # 1024

MODEL S44 & S55 DATE 6-19-58

SUBJECT Installation of Stationary Sawdust Guard.

A stationary sawdust guard assembly (part number 28644B) is now available for installation on the fan housing(part number 55017A), and can be installed in these simple steps:

1. With the single cross rib at right angles to the bar, hold the stationary sawdust guard against the fan housing over the rotary sawdust guard (part number 51970).



NOTE: When installed in this position, the single cross rib can serve as a falling sight line.

2. Mark the fan housing through the four rivet holes in the guard to indicate their location.

3. Remove the fan housing from the engine and drill the four rivet holes, using a #9 or a .195/.201 inch diameter drill.

4. Install the sawdust guard on the fan housing, fastening it securely with the rivets (part number 103819).

5. Reinstall the fan housing on the engine.

NOTE: A new fan housing and guard assembly can be ordered with the stationary sawdust guard already installed (part number 55185).

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